

**Product Description:**

**ROCK-BINDER** is a water clear, 100% solids, 2-component, cyclo-aliphatic epoxy binder resin. **ROCK-BINDER** is formulated to bind larger size decorative stones into a trowel grade matrix.

**ROCK-BINDER** is used as a universal binder resin for creating decorative stone trowel applied overlay systems. It is recommended primarily for indoor use, but can be applied outdoors when maintained with a more UV stable coating such as **CHEM-ROCK UV**.

**Physical Testing Information:**

Volume mix ratio	2 to 1 (Resin to Hardener)
Viscosity [mixed]	250-450 CPS Typical
Solids Content (%)	100% (ASTM D-2697)
VOC	0 g/l (EPA method 24)
Application Temps	60 <sup>0</sup> - 85 <sup>0</sup> F
Hardness	55 (Shore D)
Gel Time	20 - 30 minutes @ 75 <sup>0</sup> F
Dry to Touch (recoat with compatible products)	2 - 6 hours @ 75 <sup>0</sup> F
Through-Cure	7 - 10 hours @ 75 <sup>0</sup> F
Ready for light traffic	24 hours @ 75 <sup>0</sup> F
Shelf Life	1 year in unopened units

Please review ROCK-TRED's Product Data Sheet and SDS for further information on this product. All physical testing information is from performance testing run on neat coats of the tested product unless otherwise indicated.