

**Product Description:**

**CHEM-ROCK DTM** is a high solids, 2-component, chemical resistant amine adduct cured epoxy mastic primer/finish coating formulated to provide chemical resistance and superior adhesion to a variety of substrates. **CHEM-ROCK DTM** is designed to bond to marginally prepared steel, concrete, fiberglass and galvanized metal. Accepted for use in USDA/FDA inspected facilities.

**CHEM-ROCK DTM** can be used as a direct to metal primer or as a finish coating to provide high corrosion and chemical resistance for steel structures in marine or industrial environments.

**CHEM-ROCK DTM** can also be used as a tank lining primer and finish coat inside tanks holding fresh or chlorinated water, waste water, gasoline, crude oil, etc.

**Physical Testing Information:**

Hardness:	70-75 (ASTM D-2240/Shore D)
Flash Point:	16°C (60.8°F)
Volume mix ratio:	4 to 1 (Resin to Hardener)
Viscosity (mixed):	1300-1450 CPS Typical
Solids Content (%):	82% +/-3% (ASTM D-2697)
VOC:	161 g/l (EPA method 24)
Application Temps:	50 <sup>0</sup> – 90 <sup>0</sup> F
Gel Time:	3 – 4 hours @ 75 <sup>0</sup> F
Dry to Touch (recoat with similar product):	8 hours @ 75 <sup>0</sup> F
Through Cure:	72-96 hours @ 75 <sup>0</sup> F
Open for light traffic:	72 hours @ 75 <sup>0</sup> F
Ready for immersion service	7 days at 75°F
Shelf Life:	1 Year in unopened units

Please review ROCK-TRED's Product Data Sheet and SDS for further information on this product. All physical testing information is from performance testing run on neat coats of the tested product unless otherwise indicated.