

# POXI-ROCK FLOORING

**98% SOLIDS EPOXY BINDER RESIN**

**DESCRIPTION:**

**POXI-ROCK FLOORING** is a 2 component, 98% solids epoxy binder resin to be blended with ROCK-TRED aggregates to create a trowel grade mortar. **POXI-ROCK FLOORING** meets USDA/FDA guidelines for use in federally inspected facilities.

**USES:**

**POXI-ROCK FLOORING** is used to create resurfacing epoxy mortar overlays, for repairing non-moving joints, cracks and spalls in concrete floors and for installing hand formed cove base, ramping and slopes in floors. It is formulated for easy hand or power trowel applications.

**TYPICAL COVERAGE:**

**POXI-ROCK FLOORING** will cover approximately 25 sq. ft. at a ¼ inch thickness when 0.75 mixed gallons of liquids are combined with 50 lbs. of trowel grade aggregate.

**ADVANTAGES:**

- VOC compliant and low odor
- Compressive strength of 11,000+ PSI at ¼” mortar thickness
- Non-shrink product for patching and grouting
- Fast Curing
- Can be power or hand troweled
- Can be grouted and seal with other ROCK-TRED coatings, or left unsealed

**TYPICAL PROPERTIES:**

PHYSICAL PROPERTIES	
Volume mix ratio	4 to 1 (Resin to Hardener)
Viscosity (mixed)	300 - 500 CPS Typical
Solids Content (%)	98% (ASTM D-2697)
VOC	42 g/l (EPA method 24)
Application Temps.	60° – 85° F
Hardness	70 – 80 (Shore D)
Gel Time	20 - 30 minutes @ 75° F
Dry to Touch (recoat with compatible products)	4 - 5 hours @ 75° F
Through Cure	8 - 12 hours @ 75° F
Open for light traffic	24 hours @ 75° F
Shelf life	1 year in unopened units

**PACKAGING:**

- 3 Gallon Unit (four 3/4 gallon BAG-PAKs™ in 1 pail)
- 25 Gallon Unit in Five 5 gallon pails
- 275 Gallon Bulk Unit in Five 55 gal. drums

TECH DATA SHEET POXI-ROCK FLOORING

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## LIMITATIONS & FOR BEST RESULTS:

- Do not thin this product.
- Do not apply when humidity exceeds 70% indoors.
- Do not allow to puddle during application.
- Allow each coat to dry to tack-free or clear prior to re-coat.
- When re-coating, always apply the next coat within 24 hours of completing the previous coat.
- Mortar should be installed at a minimum 1/8" thickness.
- Do not use **POXI-ROCK FLOORING** as a neat coating. Always mix with aggregate and apply as mortar OR broadcast to rejection.

## PRODUCT APPLICATION:

Install mortar mix over wet prime coat of the same material. Finish using a steel hand or power trowel. ROCK-TRED product test data is based on environmental temperatures of 75° F. Viscosity and working time are always affected by temperatures above or below that mark. When applying product always consider the ambient, surface, and product temperature at the time and place of installation.

## COLOR AND TEXTURES:

**POXI-ROCK FLOORING** is manufactured in Amber/Clear and can be pigmented using ROCK-TRED Universal Colorants. When pigmenting a 100 lbs. mix of **POXI-ROCK FLOORING** aggregate mortar use ½ BAG-PAK of Universal Colorant. Dark colors work best to color an aggregate mortar.

## CHEMICAL RESISTANCE:

Always refer to ROCK-TRED's chemical resistant chart for specific information on each product / system or contact ROCK-TRED directly.

## PRODUCT STORAGE:

**DO NOT** allow ROCK-TRED products to freeze. All ROCK-TRED products should be properly stored above the floor on pallets or shelves, and in an area that has a constant minimum temperature of 50° F.

**SURFACE PREPARATION:** Always apply ROCK-TRED products to a clean / sound substrate that is free of laitance, grease, oils, debris, and curing compounds. Concrete substrates should be cured for a minimum of 28 days prior to application of product [except as otherwise noted on the individual Product Data Sheet]. Whenever possible, remove existing coatings and/or flooring systems completely; if complete removal is not possible always perform tests to determine adhesion and compatibility to the existing flooring. Mechanical preparation by means of a shot-blasting or diamond grinding machine to a minimum CSP-3 profile followed by wet priming with POXI-ROCK FLOORING liquids is the best and recommended installation method for POXI-ROCK FLOORING mortar applications. If the substrate is not properly prepared and the appropriate profile is not achieved, failure of the product to adhere to the substrate may occur.

## CLEAN UP:

Application tools and equipment can be cleaned with soap and water immediately after use or with solvent once the product has begun to cure.

## DISPOSAL:

Product containers will contain product residue and must be disposed of properly. Label warnings must be observed at all times. All containers must be disposed in accordance with federal, state, and local regulations.

## IMPORTANT NOTICE:

Always read and acquaint yourself with ROCK-TRED's Product Data Sheet, SDS [safety data sheet], and product labels for each individual product prior to mixing and prior to use. For further assistance, product questions, additional information and/or unexpected or unusual installation conditions – contact your Area Sales Representative or ROCK-TRED directly for recommendations. Kit components are pre-measured for optimal performance. Catalyzation errors due to incorrect mixing in the field voids product warranty.

## WARRANTY:

Information about ROCK-TRED products is given, to the best of our knowledge, based on tests and experience. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you make your own tests to determine suitability of the product for the particular purpose. As products are often applied or used under conditions beyond our control, ROCK-TRED cannot guarantee anything except the quality of its products. ROCK-TRED warrants that the products meet the specifications set forth by ROCK-TRED, but we reserve the right to change any given specification prior to notice. ROCK-TRED DISCLAIMS ALL WARRANTIES RELATING TO THE PRODUCTS AND THEIR APPLICATION, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Receipt of a ROCK-TRED product constitutes acceptance of the terms of this limited warranty and the terms and conditions set out in our invoice, contrary provisions of buyer's purchase documents notwithstanding. Upon receipt of the merchandise, purchaser has 30 days to notify ROCK-TRED, in writing, that materials are defective. In the event ROCK-TRED finds that the product delivered is off specification, ROCK-TRED will, at its sole discretion, either replace the product(s) or refund the purchase price thereof, and ROCK-TRED's choice of one of these remedies is the buyer's sole remedy. In no event shall the liability of ROCK-TRED exceed the purchase price of shipped merchandise. Claims must be in writing. Claims after 30 days are void. ROCK-TRED will, under no circumstances, be liable for special, incidental, or consequential damages. This warranty supersedes all other guaranties, whether oral or written, and whether expressed, implied, or statutory. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Certain products may contain chemicals that may cause serious physical injury. Before using, please read the Material Safety Data Sheet and follow all precautions to prevent bodily harm.