

Product Description:

ROCK-PRIME HB is a fast curing, cost-effective, 2-component waterborne epoxy coating intended for use as a horizontal or vertical primer or body coat. **ROCK-PRIME HB** has no offensive odor, has no reportable VOC or HAPS and meets all USDA/FDA guidelines for use in federally inspected facilities.

ROCK-PRIME HB is recommended for use as a natural color (opaque/off-white) or pigmented self-priming broadcast coat for decorative or solid color ROCK-TRED quartz broadcast systems, as a neat vertical base coating or as the self-priming base coat for the Fast-Floor HT System.

Physical Testing Information:

Volume mix ratio	13.5:100 (Resin to Hardener)
Viscosity (mixed)	7000 CPS Typical <i>*See notation below</i>
Solids Content (%)	60% (ASTM D-2697)
VOC	0 g/l (EPA method 24)
Application Temps	60° – 85°F
Gel Time (at 50% RH)	35 - 40 minutes @ 75°F
Dry to Touch	30 – 60 minutes @ 75°F
Through Cure (recoat with compatible materials)	1 - 1.5 hours @ 75°F
Open to light traffic	24 hours @ 75°F
Shelf Life:	1 Year in unopened units

**Note: A Dynamic Viscosity of 7000cps allows this coating to achieve a high build film. However, this unique technology has a Kinematic (in-motion) Viscosity nearer 1000cps meaning it “feels” like a coating with a viscosity of 1000cps when it is being applied.*

Please review ROCK-TRED’s Product Data Sheet and SDS for further information on this product. All physical testing information is from performance testing run on neat coats of the tested product unless otherwise indicated.