



RESN-X® Dressing

Vinyl Ester Top Coat for RESN-X Coating System for Areas Requiring Extreme Chemical Resistance and/or Heat Resistance.

DESCRIPTION:

RESN-X® Dressing is a novolac based vinyl ester top coat for ROCK-TRED's vinyl ester coating systems. It exhibits excellent chemical and temperature resistance. RESN-X Dressing is available in Clear, Gray and Tile Red, colors using Rock-Tred colorants.

RECOMMENDED USES:

RESN-X Dressing is the required final coat for ROCK-TRED's vinyl ester coating systems. Additional coats will not adhere properly to RESN-X Dressing. It must be used as the **final** coat only.

FEATURES:

- VOC Compliant
- Resistant to harsh Chemicals
- Withstands temperatures Up to 300° F (149°C) intermittent
- USDA accepted
- Smooth or Anti Slip Finishes available
- Excellent wear resistance
- No Induction Time
- Low Gloss Finish

PACKAGING:

- 1 Gallon Unit (3.8 L)
- 3 Gallon Unit (11.4L) in proportioned containers



PHYSICAL/CHEMICAL CHARACTERISTICS:

Property	Typical Values
Shelf Life	2-3 months (between 50°F and 85°F) (10°C and 29°C)
Application Temp & Humidity	55°F to 85°F (13°C and 29°C) @ less than 75% R.H.
Mixing Ratio: Resin to Hardener	49 to 1 by volume, 51.4 to 1 by weight
Coverage	200 sq. ft. per gallon (4.91m ² /L)
Working Time	15 minutes @ 70°F (21°C)
Application Method	Straight Squeegee & 3/8" (.95 cm) Nap Roller
Ready for Recoat	6 – 8 hours
Ready for Foot Traffic	12 – 18 hours
Ready for Heavy Traffic	24+ hours
Bond Strength	400+ psi (2758 kPa) w/ concrete failure (ASTM D-4541)
% Solids by Volume	97.0% (ASTM D-1464)
Flash Point	74°F (23°C) (PMCC)
UV Light Resistance	Good (QUV)
Hardness (Shore D)	80+ (ASTM D-2240)
VOC	74 g/l (EPA Method 24)
Impact Resistance	>160 in-lbs (18.08 N·m) (ASTM D-4226)
Indentation	None
Abrasion Resistance	0.05 g (ASTM D-4060, CS-17 wheel)
Flammability	Self-Extinguishing (ASTM D-635)
Heat Resistance Limitation	220°F (104°C) Constant 300°F (149°C) Intermittent
Water Absorption	0.18% (ASTM C-413)
Coefficient of Friction	0.70 (ASTM F-609)
Viscosity (Mixed)	550 +/- cps

Based upon a seven day cure at 75°F (24°C)

COVERAGE:

This product should be applied at the rate of approximately 200 sq. ft. per gallon (4.91m²/L), which is approximately 8 wet mills (0.20 mm). As with all coatings, coverage is dependent on the smoothness and porosity of the surface.

SURFACE PREPARATION:

The substrate must be clean, dry and sound with new concrete cured for at least 30 days at 70°F (21°C). Remove dust, laitance, grease, curing compounds, waxes, foreign particles, disintegrated or soft base materials, and any previously applied potentially incompatible coatings. Create a surface profile on concrete by either steel shot blasting or acid etching. Repair cracks and joints with ROCK-TRED's POXI-ROCK² CR-Resurfacer. For additional concrete preparation information and methods, refer to ROCK-TRED's Surface Preparation Guide. If the concrete surface is not prepared properly, product adhesion will fail and warranties will be voided.

FOR BEST RESULTS:

- Must be applied following Resn-x Primer & Intermediate.
- For Interior Use Only.
- New Concrete Must Cure For at Least 30 Days @ 70°F (21°C).
- DO NOT thin the RESN-X Dressing.
- DO NOT Use when Humidity Exceeds 75% Indoors.
- DO NOT Allow Material to Puddle During Application.
- Allow Each Coat to Dry Tack-Free before Recoating.
- Apply Each Coat Within 24 Hours of Previous Coat.
- Discard any Material Subjected to Freezing.
- DO NOT Apply to Structurally Unsound Surfaces.
- Apply a Test Patch to Ensure Adhesion To Old Paint.
- DO NOT Apply as a slurry or a trowel down Mix.

PRIMING:

For optimum results, prime the prepared concrete floor first with RESN-X Primer. The RESN-X Primer can be applied at the rate of 200 sq. ft. per gallon (4.91 m²/L). On rougher areas and shot-blasted floors, the coverage rates will be reduced to about 150 sq. ft. per gallon (3.68m²/L).

Allow the RESN-X Primer to dry to a slight tack before mixing and applying the Resn-x Intermediate next coating. This will vary with temperature and humidity but is normally between 6-8 hours @ 75°F (24°C) and 50% R.H.

Review ROCK-TRED'S Material Safety Data Sheets (MSDS) for this product prior to mixing and applying. In addition, thoroughly review the Data Sheet and product labels.

Por favor, póngase en contacto con ROCK-TRED Corporation al núm. telefónico 1800-762-8733 para la Hoja de Datos del Material y la Hoja de Datos de Seguridad (MSDS) en español. (Deje su núm. de teléfono).

MIXING:

Avoid mixing and application of this product if the floor temperature is below 55°F (13°C) or above 85°F (29°C). Also avoid application if the humidity is higher than 75% R.H. The temperature of the floor, materials and air in the area of the installation all play a role in how the product will apply and cure. DO NOT turn buckets upside down, as unmixed material may wind up on the floor, and never cure. **For 1 gallon (3.8 L) and 6 gallon units (23 L):** Pour the contents of the Hardener container into the Resin container. DO NOT change the ratio of Hardener to Resin. Blend thoroughly for 2 to 3 minutes with a spiral mixing blade (available from ROCK-TRED) attached to a low-speed (400-600 RPM) electric drill. Take care not to induce air into the material when mixing. This will cause "bubbles" in the coating when applied.

POT LIFE:

At 70°F (21°C) and 50% R.H., the RESN-X Dressing has a useful working time or pot life of approximately 15 minutes. Using any product beyond this time will result in variable results and therefore any mixed product beyond the pot life should be discarded. Apply all material to the floor as quickly as possible to increase working time.

APPLICATION:

The recommended application of this product involves pouring it in a narrow line directly onto the concrete surface and then spreading it with a squeegee. Spread the coating in a continuous manner from one side of the area being coated to the other. Immediately follow with a 3/8" (.95cm) nap shed resistant roller. The RESN-X Dressing must be rolled as evenly as possible. To do this, roll forward in a straight line and then roll the same column backwards to eliminate spike shoe marks. Overlap the next column to be rolled by 1/2" (1.3cm) with the previously rolled column. Avoid excess agitation of the liquids with the roller. This will lessen chances of bubbling of the final film. To achieve a smooth surface, it is recommended to re-roll the coating with a spiked roller to eliminate all subsurface bubbles, and alleviate fish eyes. The individual(s) applying the RESN-X Dressing should be wearing "spiked sandals" available from ROCK-TRED. The RESN-X Dressing can be applied at the rate of 200 sq. ft. per gallon.

CLEAN UP:

Application equipment should be cleaned using soap and water immediately after use, or solvent if necessary.

DISPOSAL:

Empty containers may contain product residue, including flammable or combustible vapors. Do not cut, puncture or weld near these containers. Label warnings must be observed until containers have been commercially cleaned or reconditioned. Containers to be thrown out must be disposed in accordance with federal, state and local regulations. Use only licensed hazardous waste disposal companies.

MAINTENANCE:

For optimal floor appearance and performance following installation, refer to ROCK-TRED's Floor Maintenance Instructions.

CUSTOMER NOTE:

For information on application situations not covered above, contact your local ROCK-TRED representative or the corporate office at 847-673-8200.

WARRANTY STATEMENT:

Information about ROCK-TRED products is given to the best of our knowledge, based on tests and experience. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you will make your own tests to determine the suitability of the product for your particular purpose. As products are often applied or used under conditions beyond our control, ROCK-TRED cannot guarantee anything but the quality of its products. ROCK-TRED warrants that its products meet the specifications set forth by ROCK-TRED, but we reserve the right to change any given specification without prior notice. ROCK-TRED DISCLAIMS ALL WARRANTIES RELATING TO THE PRODUCTS AND THEIR APPLICATION, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Receipt of ROCK-TRED products constitutes acceptance of the terms of this limited warranty and the terms and the conditions set out in our invoice, contrary provisions of buyer's purchase documents notwithstanding. Upon receipt of merchandise, purchaser has 30 days to notify ROCK-TRED in writing that materials are defective. In the event ROCK-TRED finds that the product delivered is off specification, ROCK-TRED will, at its sole discretion, either replace the product or refund the purchase price thereof, and ROCK-TRED's choice of one of these remedies is the buyer's sole remedy. In no event shall the liability of ROCK-TRED exceed the purchase price of shipped merchandise. Claims must be in writing. Claims after 30 days are void. ROCK-TRED will under no circumstances be liable for special, incidental or consequential damages. This warranty supercedes all other guaranties, whether oral or written, and whether expressed, implied or statutory. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Certain products may contain chemicals which may cause serious physical injury. Before using, please read the Material Safety Data Sheet and follow all precautions to prevent bodily harm.

Resn-x Dressing DS45 REV: 4/03



Manufacturing and Headquarters: 3415 Howard St., Skokie, IL 60076-4032 U.S.A.
 (800) ROC-TRED • (800) 762-8733 • (847) 673-8200 • FAX (847) 679-6665
 www.rocktred.com