

POXI-ROCK PRIMER

100% SOLIDS EPOXY PRIMER

DESCRIPTION :

POXI-ROCK PRIMER is a 2-component, 100% solids epoxy primer formulated to provide excellent adhesion to concrete over dry surfaces. This normal cure, 2 to 1 mix ratio epoxy primer is intended for application at temperatures between 50⁰ F (10⁰ C) and 85⁰ F (29⁰ C). **POXI-ROCK PRIMER** meets all USDA guidelines for use in federally inspected facilities.

USES :

The **POXI-ROCK PRIMER** is an excellent multi-purpose primer. As a primer it deeply penetrates the substrate and provides an ideal surface for subsequent coats. With the addition of fillers, such as a fumed silica or sand, **POXI-ROCK PRIMER** also makes an ideal patching material for floors, walls and ceilings.

TYPICAL COVERAGE :

POXI-ROCK PRIMER can be applied at 160 sq. ft. / gal. (3.68 m²/L) 10 mils or thicker depending on substrate conditions or project requirements. Can be 'field' pigmented using Rock-Tred RTE Colorants.

ADVANTAGES :

- 100% solids
- Excellent adhesion
- Normal cure
- Versatile
- Odorless / solvent-free
- Easy mix ratio
- VOC compliant
- Can be 'field' pigmented

TYPICAL PROPERTIES :

| APPLICATION PROPERTIES | |
|---------------------------|---|
| Volume mix ratio | 2 to 1 (Resin to Hardener) |
| Viscosity (mixed) | 800 - 1100 CPS Typical |
| Solids Content (%) | 100 % (ASTM D-2697) |
| VOC | 0 g/l (EPA method 24) |
| Application Temps. | 50 ⁰ - 85 ⁰ F (10 ⁰ - 29 ⁰ C) |
| Hardness (ASTM D-2240) | 50-65 (Shore D) |
| Working time | 25 minutes @ 75 ⁰ F (24 ⁰ C) |
| Recoat time | 6-8 hours @ 75 ⁰ F (24 ⁰ C) |
| 'Open' to foot traffic | 8-12 hours @ 75 ⁰ F (24 ⁰ C) |
| 'Open' to vehicle traffic | 24+ hours @ 75 ⁰ F (24 ⁰ C) |
| Shelf Life | 1 Year in unopened units |

For physical properties on this product, refer to ROCK-TRED's Data Chart

PACKAGING :

- 1.5 Gallon Units (5.7 L) BAG-PAK™
- 3 Gallon Units (11.4 L) BAG-PAK™
- 15 Gallon Units (57 L) – 3-5 gal. pails
- 165 Gallon Units (625 L) – 3-55 gal. drums

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LIMITATIONS & FOR BEST RESULTS :

- Do not thin this product.
- Do not apply when Humidity exceeds 70% indoors.
- Do not allow to puddle during application.
- Allow each coat to dry to 'tack-free' or clear prior to re-coat.
- When re-coating, always apply the next coat within 24 hours of completing the previous coat.
- Do not apply this product heavier / thicker than the recommended spread rate / mil thickness.

PRODUCT APPLICATION :

Apply using brush, roller and squeegee. ROCK-TRED product test data is based on environmental temperatures of 75⁰ F (24⁰ C). Viscosity and working time are always affected by temperatures above or below that mark. When applying product – **always consider the ambient, surface, and product temperature at the time and place of installation.**

COLOR AND TEXTURES :

POXI-ROCK PRIMER is available in clear, can be 'field' pigmented using RTE Colorants. Most ROCK-TRED products are available in a wide range of textures using an appropriate aggregate.

CHEMICAL RESISTANCE :

Always refer to ROCK-TRED's chemical resistant chart for specific information on each product / system or contact ROCK-TRED directly.

PRODUCT STORAGE :

DO NOT allow ROCK-TRED products to freeze. All ROCK-TRED products should be properly stored above the floor on pallets or shelves, and in an area that has a constant minimum temperature of 50⁰ F (10⁰ C).

SURFACE PREPARTION : Always apply ROCK-TRED products to a 'clean / sound' substrate that is free of laitance, grease, oils, debris, and curing compounds. Concrete substrates should be cured for a minimum of 28 days prior to application of product [except as otherwise noted on the individual Product Data Sheet]. Whenever possible, remove existing coatings and/or flooring systems completely; if complete removal is unavoidable always perform tests to determine adhesion and compatibility to the existing substrate. Surface preparation by means of a shot-blasting machine is the best and recommended method for attaining the desired profile. If the substrate is not properly prepared and the appropriate profile is not achieved, failure of the product to adhere to the substrate may occur.

CLEAN UP :

Application tools and equipment can be cleaned with soap and water immediately after use, or with solvent once the product has begun to cure.

DISPOSAL :

Product containers will contain product residue and must be disposed of properly. Label warnings must be observed at all times. All containers must be disposed in accordance with federal, state, and local regulations.

IMPORTANT NOTICE :

Always read and acquaint yourself with ROCK-TRED'S Product Data Sheet, MSDS [material safety data sheet], and product labels for each individual product prior to mixing and prior to use. For further assistance, product questions, additional information and/or unexpected or unusual installation conditions – contact your local representative or ROCK-TRED directly for recommendations.

WARRANTY :

Information about ROCK-TRED products is given, to the best of our knowledge, based on tests and experience. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you make your own tests to determine suitability of the product for the particular purpose. As products are often applied or used under conditions beyond our control, ROCK-TRED cannot guarantee anything except the quality of its products. ROCK-TRED warrants that the products meet the specifications set forth by ROCK-TRED, but we reserve the right to change any given specification prior to notice. ROCK-TRED DISCLAIMS ALL WARRANTIES RELATING TO THE PRODUCTS AND THEIR APPLICATION, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Receipt of a ROCK-TRED product constitutes acceptance of the terms of this limited warranty and the terms and conditions set out in our invoice, contrary provisions of buyer's purchase documents notwithstanding. Upon receipt of the merchandise, purchaser has 30 days to notify ROCK-TRED, in writing, that materials are defective. In the event ROCK-TRED finds that the product delivered is off specification, ROCK-TRED will, at its sole discretion, either replace the product(s) or refund the purchase price thereof, and ROCK-TRED's choice of one of these remedies is the buyer's sole remedy. In no event shall the liability of ROCK-TRED exceed the purchase price of shipped merchandise. Claims must be in writing. Claims after 30 days are void. ROCK-TRED will, under no circumstances, be liable for special, incidental, or consequential damages. This warranty supersedes all other guaranties, whether oral or written, and whether expressed, implied, or statutory. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Certain products may contain chemicals that may cause serious physical injury. Before using, please read the Material Safety Data Sheet and follow all precautions to prevent bodily harm.